

### Stairtile

Data Sheet: (sheet 1 of 1) 28/02/08

#### Recommended Adhesives

Interior: Maxisil Maxigrab

Exterior: Maxisil Maxigrab

1. Ensure all surfaces to which profile is to be fixed are free of water and contaminants such as dirt/dust and are flat. Nb the substrate can be damp/wet just ensure any surface water is removed.
2. Wipe underside of Stairtile with Bostik 2 Solvent to remove contaminants if visible.
3. Apply Maxisil Maxigrab into channel rebate in the step using a sausage applicator gun. Ensure adhesive bead is a minimum 10mm in width. Then trowel the adhesive bead out to ensure 100% coverage over the channel.  
  
With **Stairtile Disc** the adhesive bed should be approximately 1mm.
4. Place the Stairtile back into the channel and using a small roller, pass over the Stairtile ensuring it has complete adhesion to the substrate and that there are no trapped air pockets between the product and substrate. There should be 100% adhesive transfer from substrate onto underside of Stairtile.
5. Weight down or tape into position each Stairtile ( not required when using Stairtile discs) until the adhesive has reached sufficient bond strength (minimum 8 hours). Safe to traffic after 12 hours. Use methylated spirits to remove excess adhesive or mask off surfaces adjacent to Stairtile.

If any further information is required, please do not hesitate to contact Gilt Edge Industries on 03 3797067 or 09 4437067

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