

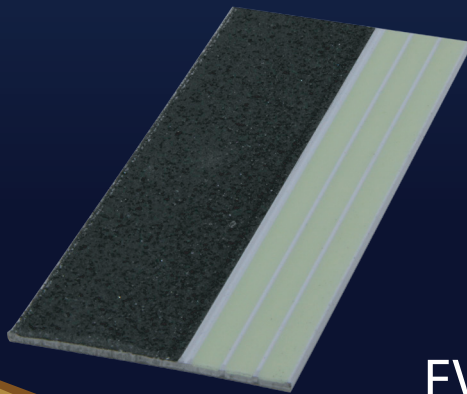


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GILT EDGE
INDUSTRIES LIMITED

FLOORING PREPARATION AND INSTALLATION SPECIALISTS

Giltgrip Ecoglo Contrast Strip Installation



SUSTAINED BY
 ecoglo®

EVERY FLOORING INSTALLATION
DESERVES THE "GILT EDGE" FINISH

Step Edge Contrast- E Series Concrete and Timber

1. Preparation of Surface

- Thoroughly clean the surface with industrial strength cleaner if necessary.
- Remove any loose paint or sealant and then allow surface to dry.
- If painted or coated, check that adhesive is compatible with the paint or seal coating*. IF IN DOUBT REMOVE COATING.



Note: Installation onto Concrete Surfaces

- It is important to use adhesive only for concrete installations. The adhesive will allow some movement to compensate for thermal contraction and expansion and will provide durable adhesion to the concrete substrate.
- Where adhesive only installation is preferred on surfaces that have a sealer applied (eg exposed aggregate and some tiles) a test patch should be laid and allowed to temperature cycle over a minimum of 14 days to ensure a good bond is achieved. If the adhesive does not hold then mechanical fixers should be used. If mechanical fixing is not practical due to potential damage to the substrate please contact Ecoglo.

2. Alignment of the Strips

- Mark 50mm from the left edge of the top step.
- Mark 50mm from the left edge of the bottom step.
- Place a string line between the marks to ensure the strip on each step will be correctly aligned.



- The maximum recommended length for installation in outdoor situations is 1.5 metres.
- There must be a 3mm gap between lengths. This allows for thermal expansion in extreme weather conditions and also aids in water drainage off the step tread.
- Leave a 3mm gap either side of built-in steps

3. Preparation of the Strip

- Clean back of contrast strip with soft cloth and if necessary use methylated spirits (or similar solvent) to remove oil or grease
- Allow to dry for approximately 1 minute.

4. Applying the Adhesive

- Apply a 3mm zigzag bead of polyurethane adhesive (such as Wurth KD Bond and Seal or Bostik Seal n Flex FC) to the back of the strip, 3mm in from the edges.
- Continue along the length of the strip.



Adhesive Usage:

E2 Series - 30 metres per 600ml

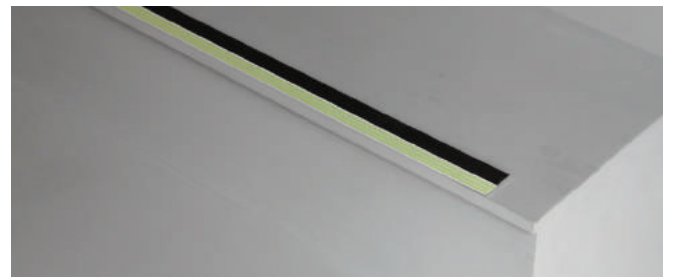
E4 Series - 25 metres per 600ml

E14 Series - 25 metres per 600ml

Ecoglo can supply Wurth KD Bond and Seal in 600ml Sausage form with Applicator Gun.

5. Placement of the Strip

- Line up the strip with your alignment marks and position approximately 2-3mm back from the front straight edge of the step.
- Place in position with the photoluminescent (light green) component of the strip to the leading edge of the step (see image below).



Steps with exposed sides:

Ensure the nosing is set back from exposed side by at least 20mm to ensure the outer edge of the nosing does not present a sharp hazard.

Tile Steps:

If the tiles are not perfectly aligned then the contrast strip must be cut into pieces the width of each tile and placed so that the groutline is exposed.

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6. Apply Pressure to the Strip

- Apply even pressure to spread the adhesive beneath the strip using a hand roller.
- If necessary stand on each strip to ensure good contact between the strip and the step.



7. Allow the Adhesive to Cure

- Immediately following installation close off the area for a period of 8 hours to avoid the Ecoglo strip being moved whilst the adhesive is in the early stages of "cure".
- Wait until adhesive has fully cured (allow at least 24 hours) before trimming any excess from each strip with a sharp blade.

8. Use of Fixers (for Outdoor Timber installations only)

Note: Indoor installations only require adhesive

Outdoor Timber becomes a two step process

For outdoor timber installations both adhesive and fixers should be used because installation onto outdoor timber surfaces varies due to the uneven nature of timber, the various types of timber (eg pine or kwila), the protective coating (eg paint or sealer) and seasonal temperature variances.

Step 1:

- Apply adhesive as per steps 3-4 taking care to keep adhesive away from pre drilled holes.
- Place strip as per steps 5-6.

- Leave the adhesive to cure for 7 days before installing the fixers.

Step 2:

- Place a screw fixer into each hole and drill in securely using a battery drill.
- Do not fully tighten the fixers to avoid compressing the adhesive.

For timber installations the strips should be pre-drilled through the anti-slip material. The table below shows the number of drill holes required to allow for the natural contraction and expansion of timber.



Hole Drilling Specifications

Hole Drilling Specification	Less than 350mm	350mm-650mm	650mm-950mm	950mm-1250mm	1250mm-1500mm
Number of Holes	2	3	4	5	6

Holes for fixers are usually drilled as part of manufacturing. If for any reason the product was ordered, or supplied, without holes where fixers are required then Ecoglo recommend the hole spacings shown in the table above for maximum durability.



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