
1222 ADHESIVE

DESCRIPTION

Bostik 1222 is a general purpose contact adhesive formulated to give high bond strength and high heat resistance.

It is recommended for the bonding of plastic laminates (e.g Formica ®) and is an excellent choice for the adhering of roofing butyl membrane. Bostik 1222 has excellent adhesion to most common metals including stainless steel, aluminium and zinc surfaces.

In the Flooring industry it can be used for the bonding of carpet, sheet vinyls, vinyl skirting and stair nosings.

In the Footwear industry it is an excellent sole attaching cement and is recommended for use on leather, resin rubber and E.V.A.

PROPERTIES

Water resistance:	Good
Oil Resistance:	Moderate
Temperature Range:	Satisfactory to 150°C (Used on soft PVC only to 40°C)
Working time:	5 - 20 minutes
Thinners:	Bostik No 2 or No 4 Solvent
Cleaner:	Bostik No 3 or No 1 (Vinyl)
Flash Point:	-22°C HIGHLY FLAMMABLE
Coverage:	4-9 sq.metres per litre on one surface depending on the absorbency of the surface and method of application.

TRANSPORT

Proper Shipping Name:	ADHESIVES
Hazard Class:	3
UN Number:	1133
Hazchem Code:	3[Y]E
Packaging Group:	11

Wellington Site (Factory & Admin)
Auckland Site

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APPLICATION

******* Mix thoroughly before use *******

1. The surfaces to be bonded must be clean, dry and free from dust oil or grease.
2. The adhesive is applied to both surfaces and allowed to dry until touch dry. (Or 15 minutes).
3. The two surfaces are brought together using as much pressure as possible for an instant bond to be obtained.
4. Any adhesive on the face of PVC should be cleaned immediately using Bostik No. 1 solvent

NOTE:

Due to the variable nature of PVC it is wise to carry out a small test strip before using 1222. Bostik have other adhesives such as 2402 Part A and B (used for UPVC) or Bostik Ultragrip 777 or Bostik Unigrip 999 which give guaranteed bond strengths on difficult PVC materials.

STORAGE

Store in cool, dry conditions out of direct sunlight below 25°C and away from naked flame or sources of heat.

PACKAGING

4 litre, 20 litre, 210 litre.

SHELF LIFE

12 months if stored in cool, dry conditions in original, unopened containers.

VERSION

Version 4.1

5th August 2011