



Gilt Edge Industries Ltd®

TECHNICAL DATA SHEET

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Giltgrip 22 Carpet Adhesive

PRODUCT DESCRIPTION

Giltgrip 22 is a water-based Latex adhesive with low in VOC and has been specifically formulated to provide extra open time for positioning of long runs of commercial carpet before it develops its "leggy" grab and holding power for jute & action backed tufted carpets, woven wilton & axminster carpets and most needle-punched carpets.

FOR BONDING

Tufted secondary backed carpets (jute, soft and action-backed), woven wilton & axminster carpets, most needle-punched carpets as well as cushioned Double Bond underlays.

TO

Sound, smooth dry subfloors of concrete; conventional sand/cement screeds or underlayment; plywood; hardboard or cement sheet underlays.

STANDARD S

Australian /NZ Standard 2455.1.2.007 – "Textile Floor Coverings Installation Practice".

SURFACE PREPARATION

All surfaces to be bonded shall be dry, smooth, sound and clean. Subfloors must also be free of wax, grease and hydrostatic pressure. The minimum subfloor temperature before commencing surface preparation and adhesive application is 10°C. It is recommended that all absorbent substrates be primed with a suitable Acrylic Primer prior to the application of adhesive.

APPLICATION

Apply using a 'V' notched trowel spreader, 1.6 mm x 1.6 mm x 1.6 mm giving a spread rate up to 5m²/litre to adhere the double bond underlay to the entire subfloor area. Use a 2.4mm x 2.4mm x 2.4mm 'V' notched trowel giving a spread rate up to 3m²/litre to adhere smooth back carpet to subfloors or double bond underlay or 3.2mm x 1.6mm x 3.2mm 'V' notched trowel giving a spread rate up to 2m²/litre for coarse back, woven or action back carpets to subfloors or double bond underlay.

Check to ensure that complete transfer of adhesive to the carpet/underlay has occurred. Roll finished installation with a 25-35Kg roller. Complete the installation according to the adhesive manufacturer's instruction. Do not allow heavy traffic for 24 hours. All Seams should be seamed sealed using a suitable seam sealer. It is strongly recommended that Dual bond seaming tape be used on all seams in double bond installations.

CLEAN UP

Clean tools immediately after use with warm soapy water. Dried adhesive may be cleaned off using a solvent cleaner applied to a damp cloth then rubbed gently over the dried adhesive.

SHELF LIFE

Up to 12 months in sealed container at 20°C.

SAFETY & HANDLING

A Material Safety Data Sheet is available on request.

STORAGE

Recommended to be at temperatures between 15 and 25 degrees Celsius. Keep in well-ventilated area away from sources of heat.

TECHNICAL DATA

Appearance:	Cream / White
Solids:	Approx 60%
Base Polymer:	Latex
Viscosity :	50,000 to 60,000 cps
Toxicity:	Non-toxic
S.G.:	1.25

CONTAINER SIZES

15 litre plastic pails

Free Phone 0800 445 833
Email: help@giltedge.co.nz
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