



Gilt Edge Industries Ltd®

# TECHNICAL DATA SHEET

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## Giltgrip 66 Pressure Sensitive Adhesive

### PRODUCT DESCRIPTION

Giltgrip 66 Pressure Sensitive adhesive is Low in VOC and has been developed for the installation of vinyl composition tiles. It is also suitable for the installation of Carpet Tiles and slab underlay's used in the double bond carpet installation. It has good plasticiser resistance.

### SURFACE PREPARATION

To be in accordance with The Australian/NZ Standard 1884-2013 "Floor Coverings – Resilient Sheet and Tiles – Laying and Maintenance Practices" & Australian/NZ 2455:1:2007 Textile Floor Coverings. All surfaces to be bonded shall be dry, smooth, sound and clean. Subfloors must also be free of wax, grease and hydrostatic pressure. The minimum subfloor temperature before commencing surface preparation and adhesive applications 10 degrees C.

Highly absorbent wooden or concrete subfloor surfaces are to be primed with a suitable Acrylic Primer prior to the application of adhesive.

All concrete substrate floors should be tested for moisture content, according to the above Australian/NZ Standard prior to undertaking surface priming or installation of floorcoverings.

### DIRECTIONS FOR USE

For the installation of composition tiles & textured backed double bond underlays, apply adhesive using a 1.6mm x 1.6mm x 1.6mm "V" notched spreader with approx coverage of 5m<sup>2</sup> per litre.

When installing Carpet Tiles and smooth backed Double Bond underlay, use a long nap roller with approx coverage of 7m<sup>2</sup> per litre.

Giltgrip 66 has been designed to be used in dry mode ie allow the adhesive film to completely dry and become clear.

Clear is when the adhesive changes from white wet adhesive to dry clear tacky film of adhesive.

Clear time will depend on atmospheric conditions.

Complete installation according to manufacture instruction.

Roll installation on completion with the recommended weight roller.

Do not allow heavy traffic for 24 hours

### CLEAN UP

Clean tools immediately after use with warm soapy water.

Dried adhesive may be softened using a suitable solvent.

### Typical Properties

Base	Acrylic
Solids	Approx 51%
Shelf Life	12 months in sealed container at 20°C
Packaging	15 Litre pails

Material Safety Data Sheets available on request.

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