

ROBERTS 6355

CROSS LINKING PVA

Roberts 6355 is a high solids, one part crosslinking PVA which meets the D3/BS EN204 specification.

It is designed to bond a wide range of timbers, MDF, particleboard and ply, developing excellent water resistance and bond strength within 24 hours. Full cure within 5-7 days.

It is an ideal product for bonding tongue and groove solid timber and laminated flooring substrates giving tough, flexible permanent bonding.

This product is low in toxicity.

Surface Preparation

Surfaces to be bonded should be clean, dry and free from dust and oil. Edges should be squarely machined to insure maximum contact.

Application

Roberts 6355 may be applied by squeeze bottle, brush or roller. Bonds should be assembled within a few minutes and then tightly clamped or pressed until the adhesive has set. Wipe off adhesive, squeeze out immediately after assembly with a dry or slightly damp cloth.

Assemblies are best left overnight before moving or transportation. Maximum bond strength is achieved within 48 hours. Allow floors 24 hours for the adhesive to cure prior to using. Roberts 6355 should be used as supplied.

Safety Directions

Storage: For optimum shelf-life store in tightly closed, original containers out of direct sunlight between 15 and 25°C. Do not freeze.

Disposal: Please dispose of empty containers and residue in accordance with your local waste management regulations.

First Aid: In use, please ensure that Occupational Health and Safety requirements are observed.

Eyes: Irrigate with water for 10 minutes and see a doctor.

Skin: Wash off with warm water and soap.

Swallowed: Give plenty of water. DO NOT induce vomiting. Seek medical attention.

TECHNICAL DATA

Appearance: White Liquid Dry Film: Tough, flexible clear film.

Base: Synthetic emulsion

Solids: 50-52% approx.

Viscosity: Medium cream

Shelf Life: Up to 12 months in sealed plastic containers at 20°C

Dry Time:

Open Time:

Coverage:

Pack Size: 1L, 5L, 20L, 200L & 1000L

Heat Resistance:

Technical Data Sheet Version 3.0.1 (Rev. 04/21)

Bondlast / RLA Polymers NZ Ltd

24-28 Lady Ruby Drive, East Tamaki, Auckland 2013, New Zealand

Email: sales@rlapolymers.co.nz

Phone: (09) 267 2772

Website: www.rlapolymers.co.nz

Disclaimer: The information supplied is to the best of our knowledge true and accurate. The actual application of the product is beyond the manufacturers control. Any failure or damage caused by the incorrect usage of the product is not the responsibility of the manufacturer. The manufacturer insists that all workmanship must be carried out in accordance with AS 3958.1-2007. It is also the responsibility of the end user to ensure that the literature in their possession is the latest issue.